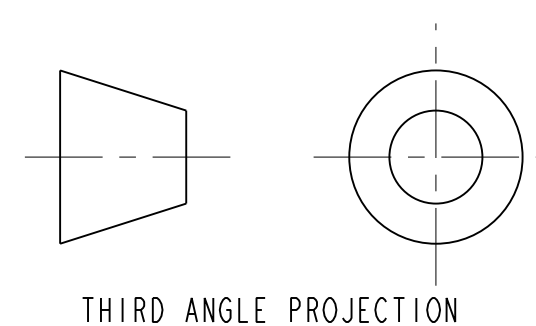


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. THIS IS A CRYOGENIC VACUUM COMPONENT.
2. WELDING PROCEDURE: PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
3. CLEANING PROCEDURE : PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
4. PACKAGING AND STORAGE PROCEDURE OF THE COMPONENTS:
PER VENDOR SPECIFICATION WITH LBNL APPROVAL.
5. DIMENSIONS AND TOLERANCING PER ANSI Y14.5M-1982.
UNITS ARE IN INCHES [mm] UNLESS OTHERWISE SPECIFIED.
6. USE OF SULFUR OR SILICONE BEARING OILS, LUBRICANTS,
OR COOLANTS ARE STRICTLY PROHIBITED.
7. USE OF RESIN OR RUBBER BONDED ABRASIVES UNDER POWER
IS STRICTLY PROHIBITED. USE VITREOUS BONDED ABRASIVES
ONLY.
8. VENDOR SUGGESTED CHANGES TO WELD PREPS; SUBJECT TO
LBNL APPROVAL.
9. VENDOR SUGGESTED CHANGES TO TOLERANCES TO FACILITATE
FABRICATION OR ASSEMBLY; SUBJECT TO LBNL APPROVAL.
10. REMOVE ALL THE BURRS AND REAM THE ENDS FOR CIRCULARITY
AND CLEAN ENDS.
11. PERFORM ACCEPTANCE TESTS PER SECTION 3.2 OF LBNL SPECIFICATION M856.
12. PROTECT FINISHED PART BY BAGGING OR SIMILAR METHOD TO PROTECT
AND MAINTAIN CLEANLINESS DURING SHIPMENT AND STORAGE.

[illegible]